

**NOTES:**  
**1. MATERIALS AND FINISHES:**  
 BODY, OUTER CONTACT, COUPLING NUT, WASHER,  
 CLAMP NUT & BRAID CLAMP - BRASS, NICKEL PLATING  
 CONTACT - BRASS, SILVER PLATING  
 RETAINER RING - SUS 304, NATURAL  
 GASKETS - SILICON RUBBER, RED  
 INSULATORS - PTFE, NATURAL

**2. ELECTRICAL:**  
 A. IMPEDANCE: 50 OHM  
 B. FREQUENCY RANGE: DC - 11 GHz  
 C. VSWR: 1.3 MAX.  
 D. DIELECTRIC WITHSTANDING VOLTAGE: 2500 VRMS, MIN.

**3. MECHANICAL:**  
 A. DURABILITY: 500 CYCLES MIN.  
 B. TEMPERATURE RANGE: -55° C TO +85° C

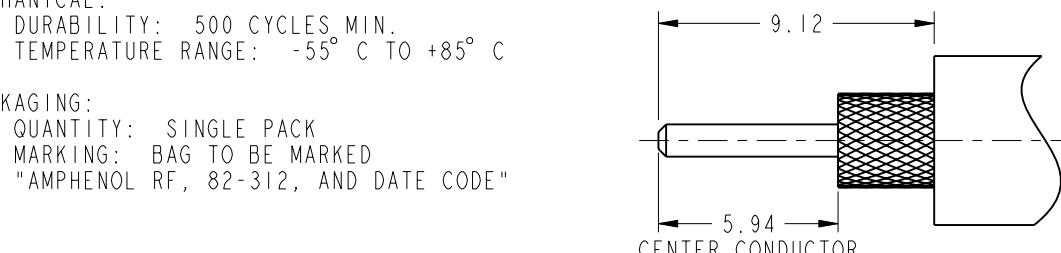
**4. PACKAGING:**  
 A. QUANTITY: SINGLE PACK  
 B. MARKING: BAG TO BE MARKED  
 "AMPHENOL RF, 82-312, AND DATE CODE"

- 5. CABLE ASSEMBLY INSTRUCTIONS:**
- STRIP CABLE AS SHOWN.
  - SLIDE CLAMP NUT, GASKET & BRAID CLAMP OVER CABLE SHEATH.
  - COMB OUT THE BRAID AND FOLD BACK.
  - SLIDE WASHER OVER DIELECTRIC. PUSH FIRMLY AGAINST BRAID AND BRAID CLAMP.
  - SLIDE INSULATOR TWO OVER CONTACT
  - SOLDER CABLE CENTER CONDUCTOR TO CENTER CONTACT.
  - SLIDE INSULATOR ONE OVER CONTACT
  - SLIDE SUB-ASSEMBLY TO THE REAR SIDE OF THE BODY AND TIGHTEN WITH PROPER SPANNER. MAKE ENSURE INTERFACE DIMENSIONS TO MEET.

6) SHOWS CABLE ENTRY DIMENSIONS.

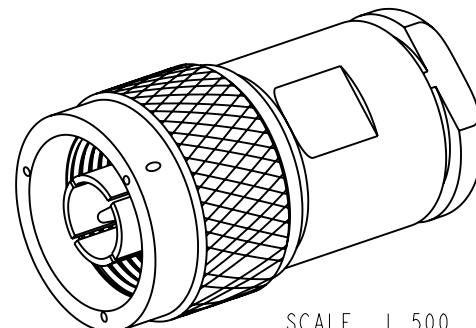
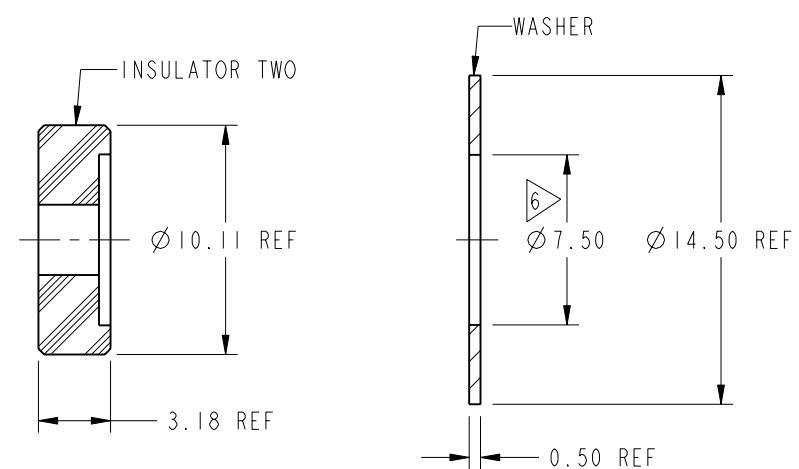
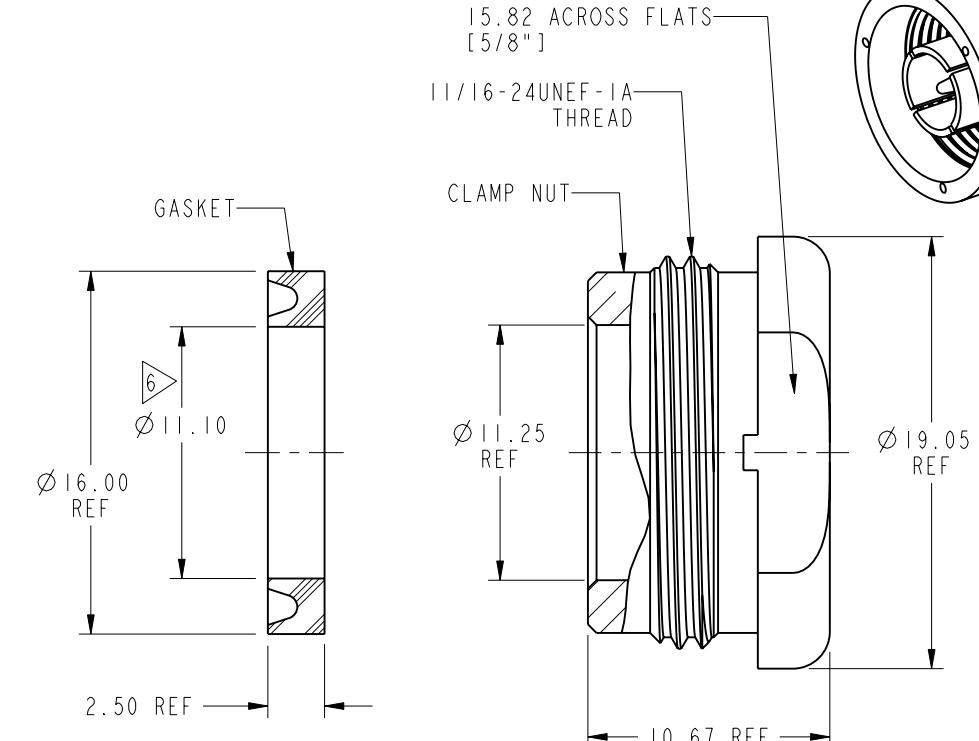
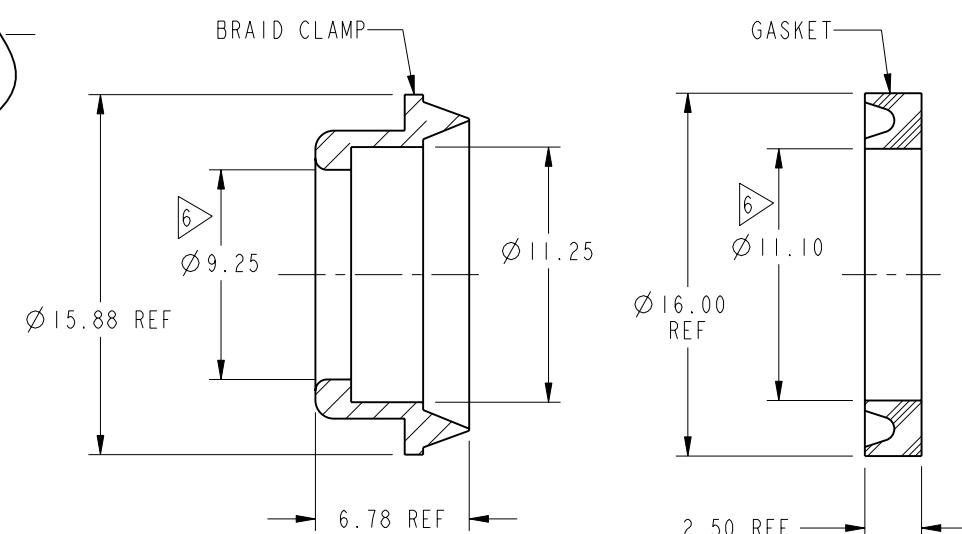
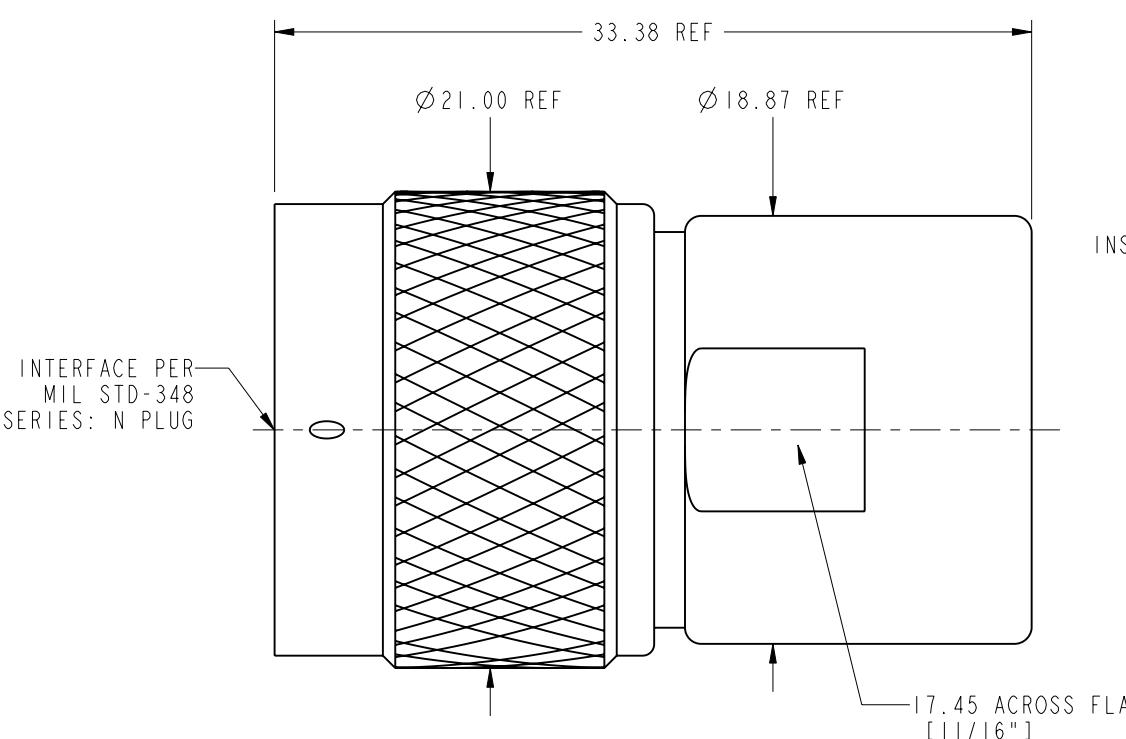
THIRD ANGLE PROJ. ☺

REVISONS			
REV	DESCRIPTION	DATE	ECO
A	RELEASE TO MFG	--	--
AB	17.45 ON FLATS WAS 14.75 ON FLATS/RD-DM09021901SI	24-Feb-09	SH
AC	REDRAWN IN PRO-E	28-May-15	50266 RM



**RECOMMENDED CABLE STRIPPING DIMENSIONS**

SCALE 4.000



SCALE 1.500

**CUSTOMER OUTLINE DRAWING**  
 ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN METRIC AND TOLERANCES ARE:  
 <0.5mm 0.5 - 6mm 6 - 30mm 30 - 120mm ANGLES  
 ± 0.05mm ± 0.1mm ± 0.2mm ± 0.3mm ± 1°

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MATERIAL SEE NOTES	DRAWN RAJAGOPAL N	DATE 19-Nov-14
REFERENCE EAR #	ENGINEER LIGHTER	DATE 12-Oct-05
CONFIGURATION LEVEL: In Work	APPROVED S.HSIEH	DATE 28-May-15
FINISH	CAD FILE	SCALE: 3.0:1.0 SHEET 2 OF 2

TITLE N STR CLAMP PLUG FOR RG-8/U, 9/U, 144/U, 165/U, 213/U CABLE	DWG SIZE B	REV AC
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DRAWING NO. 82-312

ITEM NO. 82-312

PART NO. 82-312